

Quality Assurance Standard Procurement Clauses

1. Quality Management System Requirements

The supplier shall establish and maintain a system for the control of quality that complies with the requirements of MIL-I-45208, MIL-Q-9858, AS9100, or ISO 9000. The quality system shall be maintained to assure that all supplies and services are subject to examination and tests required to prove conformance to contract or purchase order requirements. This system shall be subject to Upland Fab, Inc.

2. Measuring and Test Equipment

The suppliers quality management system for the control monitoring and measurement equipment must comply with ISO 10012 or equivalent.

3. Specifications and Changes

- a. The suppliers quality management system shall provide for procedures which will assure that the latest applicable drawing, specifications and instructions required by the contract or purchase order, as well as authorized changes thereto, are used for fabrication, inspection and testing.
- b. The suppliers procedures must assure that the organization will notify Upland Fab, Inc. of changes in product and/or process definition and, where required obtain appropriate approvals.
- c. Copies of Upland Fab, Inc. customer's drawings, specifications, and/or procedures supplied by Upland Fab, Inc. shall not be reproduced except for internal use. Such proprietary items shall be controlled to preclude their use other than contract work with Upland Fab, Inc.

4. Certificate of Conformance

The supplier shall provide a Certificate of Conformance (C of C) attesting that the processes and/or products meet the applicable drawing and/or specification imposed by the purchase order. The C of C shall be attached to the packing slip, and shall accompany each shipment. The C of C shall contain the signature and title of an authorized representative, as well as purchase order number, part number, revision, quantity, all processes performed, and the specifications and revisions to which they conform.

5. Material Certifications

The certificate shall show the name of the material, the applicable specification number, lot/batch identifier, the name of the manufacturer of the material, and the signature of a responsible representative from the manufacturer.

6. Right of Entry

Upland Fab, Inc., their customer's, and regulatory authorities, including the government reserve the right to conduct inspection and/or surveillance to verify conformance to specified requirements. The government has the right to inspect any or all of the work in this order at the supplier's facility. The right extends to the plant and any subtier supplier for materials intended for incorporation into the contracted product. Upland Fab, Inc. or Customer verification does not relieve the subcontractor of the obligation to provide acceptable product, and shall not preclude subsequent rejection by the customer.

7. Purchase Order Flowdown

The supplier shall Flowdown the quality requirements of this contract to any subcontractor used in the performance of this contract, including key characteristics where required.

8. Nonconforming Product

The suppliers quality management system shall provide procedures for notifying Upland Fab, Inc. of nonconforming product and for the arrangements to obtain approval of supplier nonconforming product. The supplier shall take prompt action to correct conditions, which have or could result in nonconforming product being shipped to Upland Fab, Inc.

9. Mercury Free Certification

Suppliers must certify that all products have not been exposed to mercury in any form while at their facility.

10. Records

The supplier shall maintain adequate records of all inspections and test. The records shall indicate the nature and number of observations made, the number and type of deficiencies found, the quantities approved and rejected and the nature of corrective action taken. These records shall be available, and copies furnished upon request to Upland Fab, Inc's representative. Records shall be kept for a period of seven (7) years or as required by contract or purchase order.

11. Preparation for Shipment

Unless otherwise specified in the purchase order, drawings, or specifications, the suppliers quality management system shall assure that the products is packages to protect against damage and deterioration during shipment in accordance with best commercial practices.